




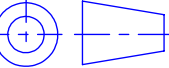


DEBURR

Surface Finish																ZONE	SCALE	1:1	PROJECTION	
Ra Value $\mu\text{m}$	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.5	2.5	50	100				MATERILAS	— —		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12								
																		GROUP No:—	WEIGHT	
																		Block	Wt.Kgs	
		DESCRIPTION														Qty.	Casting/forging/ welding drg.no			
Drawn	Prabhakar	<b>B01C-750-F</b> <b>Block cylinder</b>														01				
Checked	Prabhakar																			
Approved	19/09/21															Drawing NO				
Date	19/09/21																			
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>														SHEET: 1 of 1			
																	Sheet No:			
																	1/1			

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°